

45RFE & 545RFE-HD2™ ***Reprogramming Kit™***

Dodge-Jeep 1999-2005 with 4.7 to 5.7 engines.

Performance Shifts

Corrects: Soft 1-2. Heavy Throttle Long 2-3

Firmer 4th and Lockup

Couldn't shift like this, till now.



2621 Merced Ave
El Monte, CA 91733-1997
Product Support: (626) 443-7451



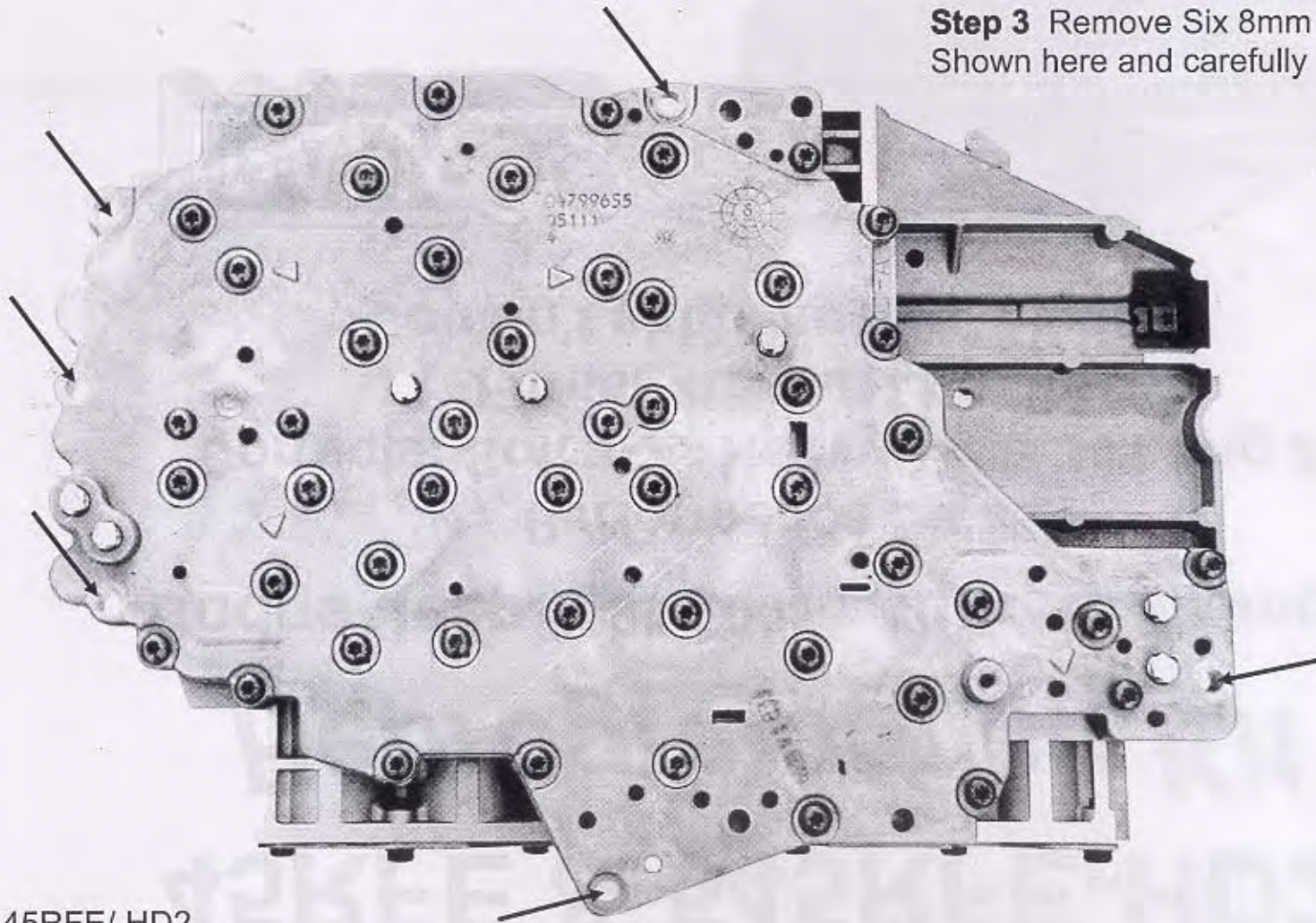
Improving Firmness

Removing Valve Body

Step 1 Disconnect main wiring harness above pan rail, front left corner of trans.

Step 2 Remove pan and filter.

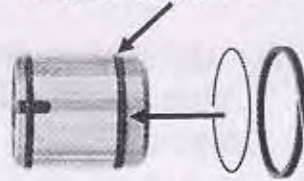
Step 3 Remove Six 8mm VB to case bolts Shown here and carefully Lower VB.



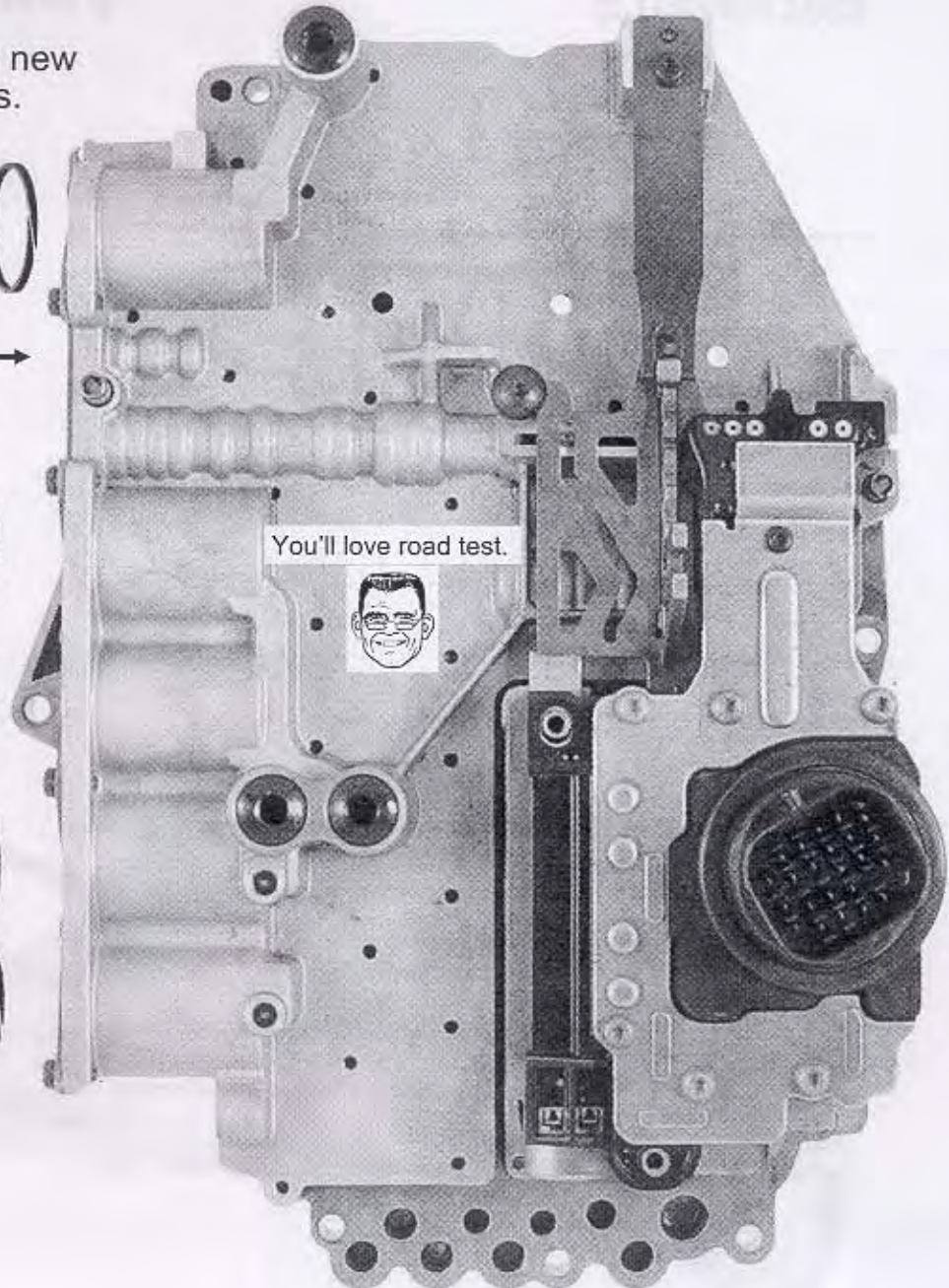
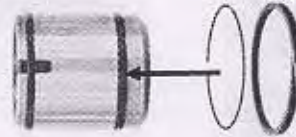
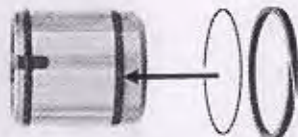
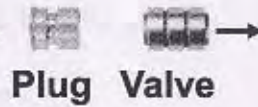
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Remove and discard original end cover. Install parts furnished.

Install wire and new ring Five places.



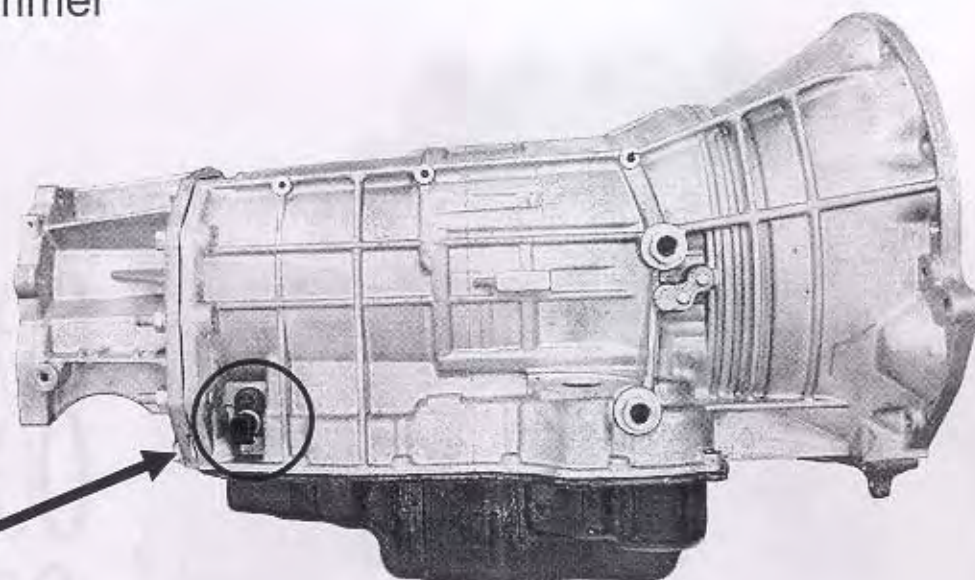
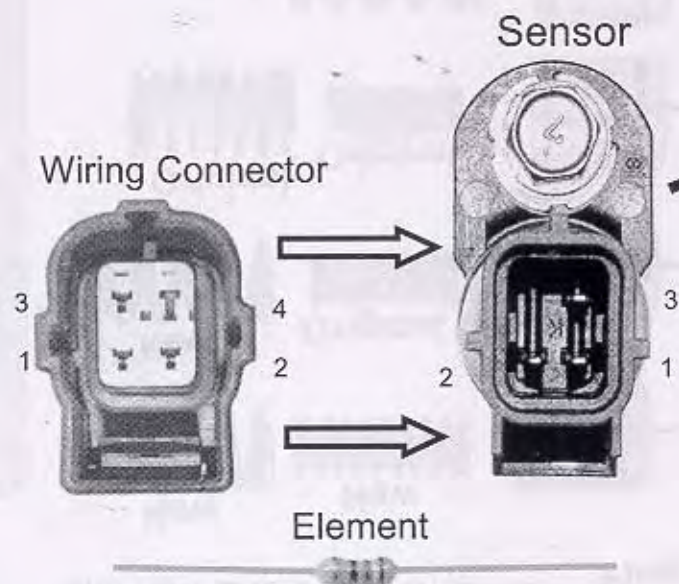
Self cleaning L/R Switch Valve and new End Plug furnished.



LISTEN UP: Loctite cover screws, tighten to 40 in-lbs.

If also using after market power programmer with transmission modifications.

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1. Slide insulation away from connector about 1-1/2".
2. Strip the insulation for about 1/4" on wire 1 and 3.
3. Solder one end of element to wire 1 and the other end to 3. Slide up the insulation and tape it shut.

Thanks for Listening, The Tech Team



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